



REHAU ACRYL II
COLOUR CHART



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Colouring PVC-U window and door systems no longer presents a problem with REHAU's innovative colour coating system Acryl II.

With over 150 different colours available to the specifier, PVC-U products can be coated to blend beautifully with the design of any building. Acryl II is colour fast, weather and scratch-resistant. Originally developed by REHAU's Automotive Division, Acryl II has already proved its durability on the bumpers of prestige cars such as Mercedes, BMW and Jaguar.

The system allows for optimum versatility and creative use of colour. For example, the frame and the sash or the inside and the outside can be finished in two different colours. Alternatively, sills or beading can be finished to contrast with the frame. Due to the flexibility of the system it is suitable for both small and large-scale installations.

Coating with Acryl II involves tightly controlled preparation, application of the cross-linking polyurethane acrylic by wet spray and then air curing. As a two-part acrylic coating process, it can be applied to both ready-fabricated window frames and doors or bar length window and door profile. Acryl II coating does not affect the impact resistance of the PVC-U.

Like all REHAU products, Acryl II is of the highest quality, providing the perfect finish to any building.

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REHAU offers a full colour palette so that we are able to offer finishes that perfectly complement each unique commercial and domestic environment. With such a wide range of colours to hand, every product and finish you choose can be tailored to your design requirement.

Your guide to our full palette of Acryl II colours is below to make choosing the perfect finish to your REHAU solution even easier. Should you require any help with making your final choice, the sales team will always be delighted to assist you.

Please note: The large swatches represent a palette of the most popular colours requested and are shown as a guide only.







WARNING

Although every effort has been made to reproduce colours accurately in this chart, the printing process does affect the colour authenticity. For an exact representation please refer to REHAU Area Sales Managers, who have been issued with official RAL Colour Charts.

*Metallic finish.

Please refer to RAL Colour

Chart for exact match.

RAL COLOUR CODES AND REFERENCES

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Available in a range of RAL colours, Acryl II provides true flexibility of use. One-off coloured items are not a problem and with Acryl II the frame and the sash, or the inside and the outside, can be finished in two different colours.

The finish is durable, colour fast and weather resistant. Coating with Acryl II involves tightly controlled preparation, application of the cross-linking polyurethane acrylic by wet spray and then air curing. Acryl II coating does not affect the impact resistance of the PVC-U.

Like all REHAU products, Acryl II is of the highest quality, providing the perfect finish to any building.

*Metallic finish.

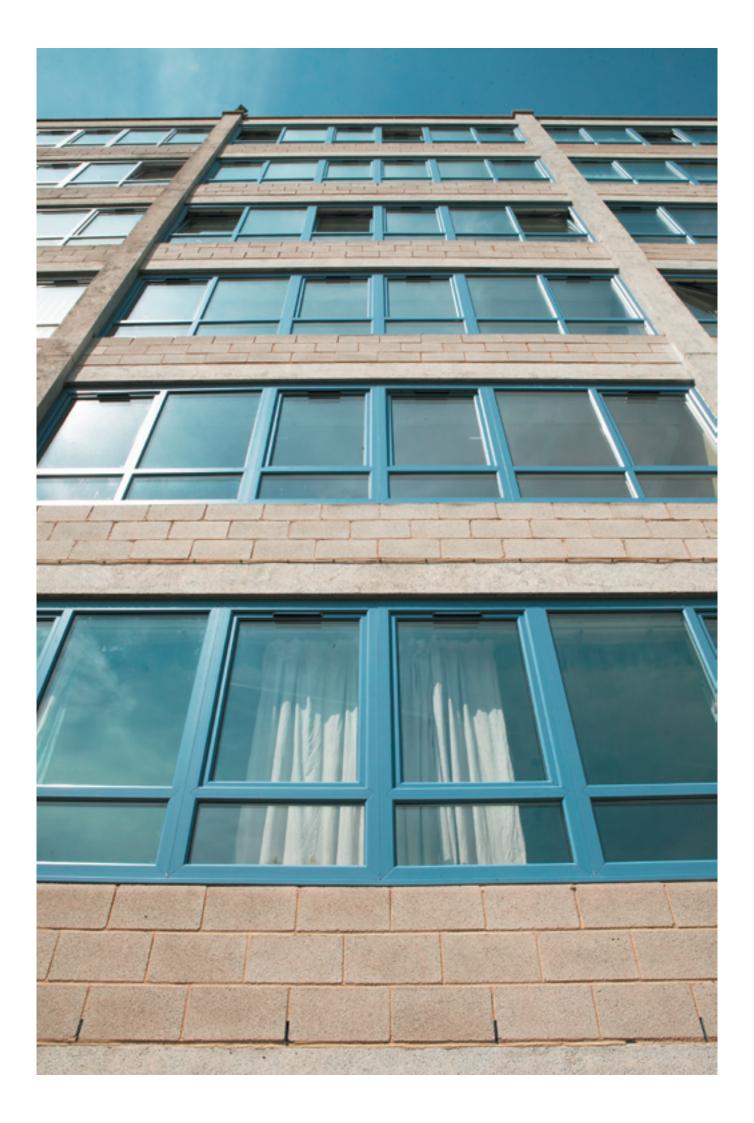
Please refer to RAL Colour

Chart for exact match.

Please note that, due to technical limitations, the colours reproduced in this colour chart may not be an exact representation. Please refer to a RAL Colour Chart for an exact match.

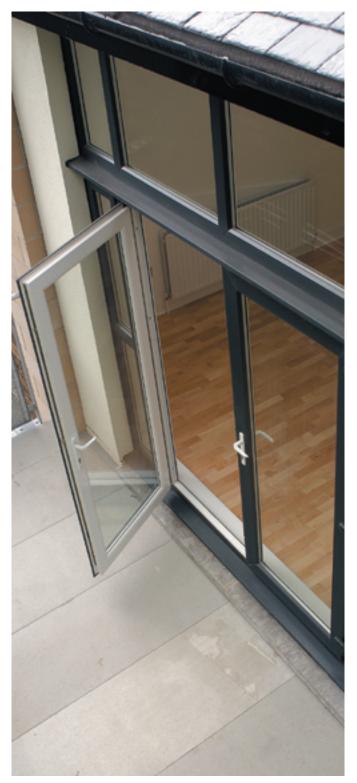
Colours and associated data from RAL are obtained by permission of RAL, Bornheimerstrasse 180, 5300 Bonn 1, West Germany from whom copies of the standard may be obtained.

RAL	1000	Green beige	RAL	5009	Azure blue	RAL	7004	Signal grey
RAL	1001	Beige	RAL	5010	Gentian blue	RAL	7005	Mouse grey
RAL	1002	Sand yellow	RAL	5011	Steel blue	RAL	7006	Beige grey
RAL	1003	Signal yellow	RAL	5012	Light blue	RAL	7008	Khaki grey
RAL	1004	Golden yellow	RAL	5013	Cobalt blue	RAL	7009	Green grey
RAL	1005	Honey yellow	RAL	5014	Pigeon blue	RAL	7010	Tarpaulin grey
RAL	1006	Maize yellow	RAL	5015	Sky blue	RAL	7011	Iron grey
RAL	1007	Daffodil yellow	RAL	5017	Traffic blue	RAL	7012	Basalt grey
RAL	1011	Brown beige	RAL	5018	Turquoise blue	RAL	7013	Brown grey
RAL	1012	Lemon yellow	RAL	5019	Capri blue	RAL	7015	Slate grey
RAL	1013	Oyster white	RAL	5020	Ocean blue	RAL	7016	Anthracite grey
RAL	1014	lvory	RAL	5021	Water blue	RAL	7022	Umber grey
RAL	1015	Light ivory	RAL	5022	Night blue	RAL	7023	Concrete grey
RAL	1016	Sulphur yellow	RAL	5023	Distant blue	RAL	7024	Graphite grey
RAL	1018	Zinc yellow	RAL	5024	Pastel blue	RAL	7026	Granite grey
RAL	1019	Grey beige	RAL	6000	Patina green	RAL	7030	Stone grey
RAL	1020	Olive yellow	RAL	6001	Emerald green	RAL	7031	Blue grey
RAL	1021	Rape yellow	RAL	6002	Leaf green	RAL	7032	Pebble grey
RAL	1023	Traffic yellow	RAL	6003	Olive green	RAL	7033	Cement grey
RAL	1024	Ochre yellow	RAL	6004	Blue Green	RAL	7034	Yellow grey
RAL	1027	Curry	RAL	6005	Moss green	RAL	7035	Light grey
RAL	1028	Melon yellow	RAL	6006	Grey olive	RAL	7036	Platinum grey
RAL	1032	Broom yellow	RAL	6007	Bottle green	RAL	7037	Dusty grey
RAL	1033	Dahlia yellow	RAL	6008	Brown green	RAL	7038	Agate grey
RAL	2002	Vermilion	RAL	6009	Fir green	RAL	7039	Quartz grey
RAL	2004	Pure orange	RAL	6010	Grass green	RAL	7042	Traffic grey A
RAL	2008	Bright red orange	RAL	6011	Reseda green	RAL	7044	Silk grey
RAL	3000	Flame red	RAL	6012	Black green	RAL	8000	Green brown
RAL	3001	Signal red	RAL	6013	Reed green	RAL	8001	Ochre brown
RAL	3002	Carmine red	RAL	6014	Yellow olive	RAL	8002	Signal brown
RAL	3003	Ruby red	RAL	6015	Black olive	RAL	8003	Clay brown
RAL	3004	Purple red	RAL	6016	Turquoise green	RAL	8004	Copper brown
RAL	3005	Wine red	RAL	6017	May green	RAL	8007	Fawn brown
RAL	3007	Black red	RAL	6018	Yellow green	RAL	8008	Olive brown
RAL	3009	Oxide red	RAL	6019	Pastel green	RAL	8011	Nut brown
RAL	3011	Brown red	RAL	6020	Chrome green	RAL	8012	Red brown
RAL	3012	Beige red	RAL		Pale green	RAL	8014	Sepia brown
RAL	3013	Tomato red	RAL	6022	Olive drab	RAL	8015	Chestnut brown
RAL	3014	Antique pink	RAL	6024	Traffic green	RAL	8016	Mahogany brown
RAL	3016	Coral red	RAL	6025	Fern Green	RAL	8017	Chocolate brown
RAL	3020	Traffic red	RAL	6026	Opal green	RAL	8023	Orange brown
RAL	4004	Claret violet	RAL	6027	Light green	RAL	8024	Beige brown
RAL	4005	Blue lilac	RAL	6028	Pine green	RAL	8025	Pale brown
RAL	4007	Purple violet	RAL	6029	Mint green	RAL	9001	Cream
RAL	5000	Violet blue	RAL	6032	Signal green	RAL	9002	Grey white
RAL	5001	Green blue	RAL	6033	Mint turquoise	RAL	9005	Jet black
RAL	5002	Ultramarine blue	RAL	6034	Pastel turquoise	RAL		White aluminium*
RAL	5003	Sapphire blue		7000	Squirrel grey	RAL		Grey aluminium*
RAL	5005	Signal blue		7001	Silver grey	RAL		Pure white
RAL	5007	Brilliant blue		7002	Olive grey	RAL		Traffic white
RAL	5008	Grey blue	RAL	7003	Moss grey	RAL	9018	Papyrus white



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Our verbal and written application engineering advice is based upon experience and the best of our knowledge. However it is to be regarded as non-binding information. Working conditions and use under conditions for which the product was not intended and over which we have no influence exclude any claim resulting from our information. We recommend that a suitable check is made as to whether the REHAU product is suitable for the envisaged purpose. Application, use and processing of the products is carried out beyond the scope of our control and are therefore carried out exclusively at your own responsibility. If liability should still apply, then this is restricted, in the case of all damage, the value of the goods supplied by us and used by you.

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UK & IRELAN	ID SALES OFF	ICES	For all large commercial projects, please contact our London Office			
London	Slough	Birmingham	Manchester	Glasgow	Dublin	
REHAU Ltd	HAU Ltd Units 5 J & K Tame		Brinell Drive	Phoenix House	9 St. Johns Court	
The Building Centre	Langley Business Centre	Holford Way	Irlam	Phoenix Crescent	Business Park	
26 Store Street	Station Road	Witton	Manchester	Strathclyde Business Park	Swords Road	
London	Langley	Birmingham	M44 5BL	Bellshill, North Lanarkshire	Santry	
WC1E 7BT	Slough SL3 8DS	B6 7AY		ML4 3NJ	Dublin 9	
Tel: (0207) 580 6155	Tel: (01753) 588500	Tel: (0121) 344 2300	Tel: (0161) 777 7400	Tel: (01698) 503700	Tel: 00353 (0)1 8165020	
Fax: (0207) 307 8595	Fax: (01753) 588501	Fax: (0121) 344 2301	Fax: (0161) 777 7401	Fax: (01698) 503701	Fax: 00353 (0)1 8165021	

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